

# **SRM VALLIAMMAI ENGINEERING COLLEGE**

**(An Autonomous Institution)**

SRM Nagar, Kattankulathur – 603 203

**DEPARTMENT OF  
ELECTRONICS AND INSTRUMENTATION ENGINEERING  
M.E. Control and Instrumentation Engineering  
QUESTION BANK**



**II SEMESTER**

**1913201 – ADVANCED PROCESS CONTROL**

**Regulation – 2019**

**Academic Year 2019 – 20**

*Prepared by*

**Ms. K.S.Jaibhavani, Assistant Professor (Selection Grade) - EIE**



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## QUESTION BANK

**SUBJECT : 1913201 – ADVANCED PROCESS CONTROL**

**SEM / YEAR : II Semester / I Year M.E. Control and Instrumentation Engineering**

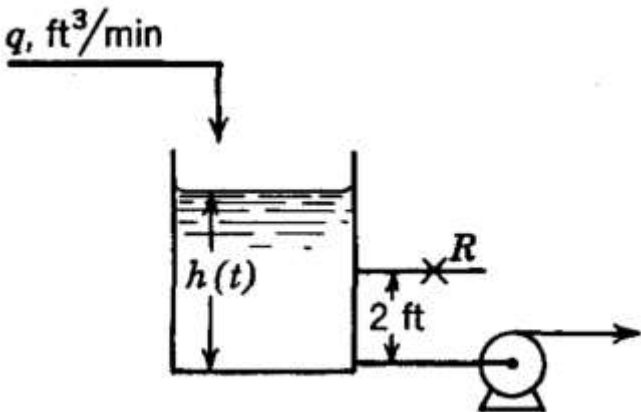
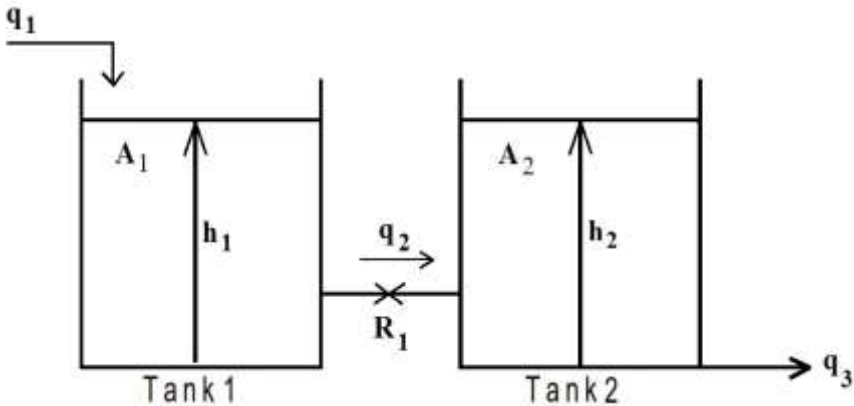
### UNIT I - PROCESS DYNAMICS & CONTROL ACTIONS

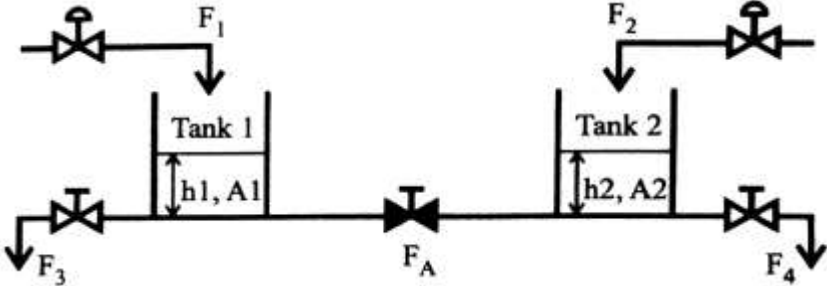
*Need for process control – Hierarchical decomposition of Control Functions – Continuous and batch processes – P&ID diagram - Self regulation - Interacting and noninteracting systems - Mathematical model of Level, Flow and Thermal processes – Lumped and Distributed parameter models – Linearization of nonlinear systems - Characteristic of ON-OFF, P, P+I, P+D and P+I+D control modes – Digital PID algorithm – Auto/manual transfer - Reset windup – Practical forms of PID Controller*

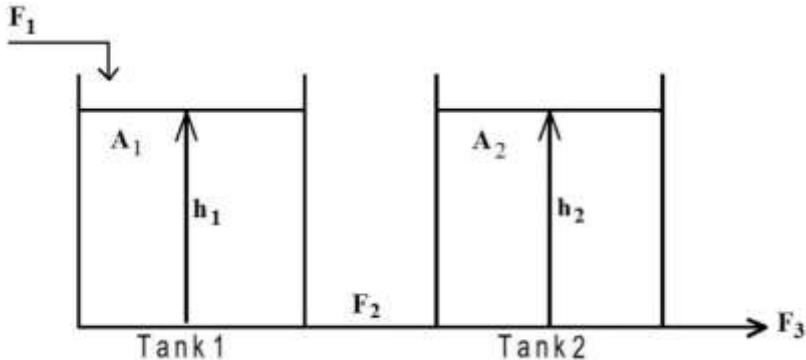
#### PART - A

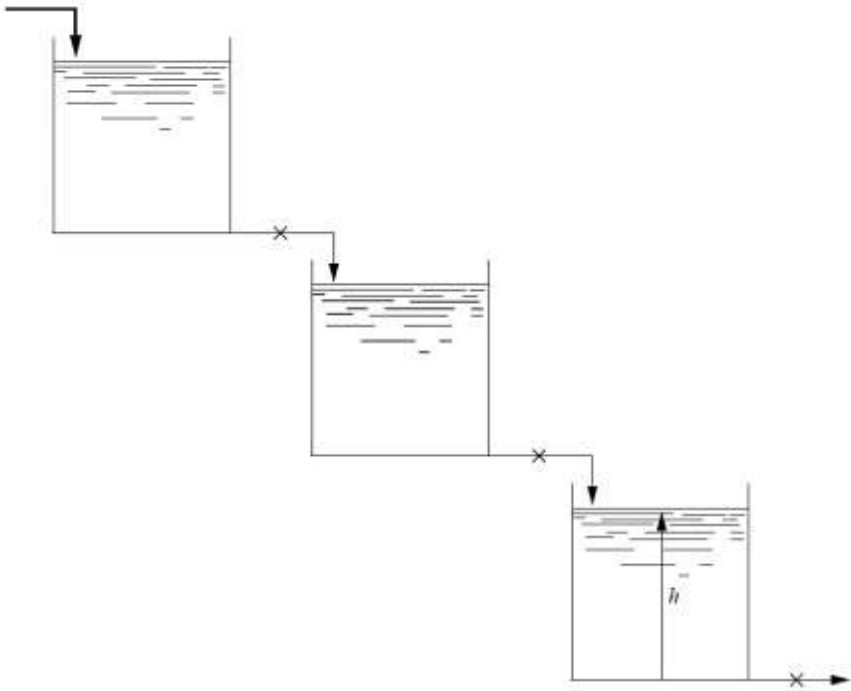
Q.No	Questions	BT Level	Competence
1.	Give any four objectives of process control.	<b>BTL 2</b>	Understand
2.	Define process.	<b>BTL 1</b>	Remember
3.	Evaluate manipulated variable.	<b>BTL 5</b>	Evaluate
4.	Examine self-regulation.	<b>BTL 3</b>	Apply
5.	Give the need for mathematical modelling of process.	<b>BTL 2</b>	Understand
6.	Name a process giving inverse response.	<b>BTL 1</b>	Remember
7.	Define interacting system and give an example.	<b>BTL 1</b>	Remember
8.	Examine non self-regulation.	<b>BTL 3</b>	Apply
9.	Give any two characteristics of first order process modelling.	<b>BTL 1</b>	Remember
10.	Distinguish between continuous process and batch process.	<b>BTL 2</b>	Understand
11.	Explain the function of controller.	<b>BTL 4</b>	Analyze
12.	Compose the purpose of final control element?	<b>BTL 6</b>	Create
13.	.Define Process control.	<b>BTL 1</b>	Remember
14.	Classify the types of process control.	<b>BTL 3</b>	Apply
15.	Compare Servo operation and Regulatory operation.	<b>BTL 4</b>	Analyze
16.	Formulate the mathematical model of thermal process.	<b>BTL 6</b>	Create
17.	Define offset.	<b>BTL 1</b>	Remember
18.	Define integral (reset) windup?	<b>BTL 1</b>	Remember
19.	Point out the significance of Piping and Instrumentation Diagram (P&ID) in control loops?	<b>BTL 4</b>	Analyze
20.	Summarize the characteristics of On-Off and PID controllers.	<b>BTL 5</b>	Evaluate

#### PART – B

<p>1.</p>	<p>Derive the transfer function <math>H(s)/Q(s)</math> for the liquid level system shown below when</p> <p>(a) The tank level operates about the steady-state value of <math>h_s = 1</math> ft.</p> <p>(b) The tank level operates about the steady-state value of <math>h_s = 3</math> ft.</p> <p>The pump removes water at a constant rate of 10 cfm (cubic feet per minute); this rate is independent of head. The cross-sectional area of the tank is <math>1.0 \text{ ft}^2</math> and the resistance <math>R</math> is <math>0.5 \text{ ft}/\text{cfm}</math>. (13)</p> 	<p><b>BTL 1</b></p>	<p>Remember</p>
<p>2.</p>	<p>Explain servo and regulatory operation with the help of suitable example. Explain with suitable examples, the difference between the interacting and non- interacting Processes. (13)</p>	<p><b>BTL 1</b></p>	<p>Remember</p>
<p>3.</p>	<p>Derive the mathematical model for the given process <math>C_1, C_2</math> capacitances of the tank I and tank II respectively, <math>h_1, h_2</math> and <math>A_1, A_2</math> heights of liquid level and areas of the tanks tank I and tank II respectively, <math>q_1, q_2</math> inflow and outflow of tank I and <math>q_3</math> is the outflow of tank II. (13)</p> 	<p><b>BTL 1</b></p>	<p>Remember</p>

4.	<p>Evaluate the material balance equation for the two tank hybrid system shown below and determines the transfer functions <math>h_1(s) / F_1(s)</math> and <math>h_2(s) / F_2(s)</math> (13)</p> 	<b>BTL 5</b>	Evaluate
5.	<p>(i) Obtain the difference between Servo and Regulatory operations with the help.(7)</p> <p>(ii) Discuss both operations with suitable examples.(6)</p>	<b>BTL 2</b>	Understand
6.	<p>Obtain the mathematical model of a process comprising two non-interacting tanks. Assume that the area of cross section of tank 1 is <math>A_1 \text{ ft}^2</math> and tank 2 is <math>A_2 \text{ ft}^2</math>. The inlet flow to tank 1 and tank 2 is <math>F_1</math> and <math>F_2 \text{ ft}^3/\text{min}</math> respectively and outflow of tank 2 is <math>F_3 \text{ ft}^3/\text{min}</math>. The level of liquid in tank 1 and tank 2 are <math>h_1</math> and <math>h_2</math> respectively. (13)</p>	<b>BTL 3</b>	Apply
7.	<p>(i) For the thermal process, identify the process variables, including the disturbance variable and obtain the degrees of freedom of the process. (7)</p> <p>(ii) Obtain the transfer function and State space model for the same. (6)</p>	<b>BTL 3</b>	Apply
8.	<p>Discuss about continuous and batch process with the help of neat diagram. (13)</p>	<b>BTL 2</b>	Understand
9.	<p>(i) Describe with neat diagrams the CSTR and its characteristics in detail. (10)</p> <p>(ii) Give the applications of CSTR. (3)</p>	<b>BTL 1</b>	Remember
10.	<p>(i) Explain heat exchanger and the variables associated with a neat sketch. (7)</p> <p>(ii) Obtain the transfer function and State space model for the same.</p>	<b>BTL 4</b>	Analyze
11.	<p>(i) Discuss the need for mathematical modeling. (3)</p> <p>(ii) Obtain the mathematical model of a first order pneumatic process. (10)</p>	<b>BTL 2</b> <b>BTL 3</b>	Understand Apply

12.	<p>(i) Analyze the inverse response noticed in level control of feed water in boiler. (3)</p> <p>(ii) Explain the self-regulation process with an example. (10)</p>	<b>BTL 4</b>	Analyze
13.	<p>Develop a mathematical model for the system shown in figure. Assume that the effluent stream from a tank is proportional to the hydrostatic liquid pressure that causes the flow of liquid. Cross-sectional area of tank 1 is <math>A_1</math> (<math>\text{ft}^2</math>) and of tank 2 is <math>A_2</math> (<math>\text{ft}^2</math>). The flow rates <math>F_1</math>, <math>F_2</math>, <math>F_3</math> are in <math>\text{ft}^3/\text{min}</math>. take necessary assumptions. (13)</p> 	<b>BTL 6</b>	Create
14.	Analyze any one method for linearization of non-linear system with example. (13)	<b>BTL 4</b>	Analyze
<b>PART-C</b>			
1.	<p>A mercury thermometer having a time constant of 0.1 min is placed in a temperature bath at <math>100^\circ\text{F}</math> and allowed to come to equilibrium with the bath. At time <math>t = 0</math>, the temperature of the bath begins to vary sinusoidally about its average temperature of <math>100^\circ\text{F}</math> with an amplitude of <math>2^\circ\text{F}</math>. If the frequency of oscillation is 10 cycles/min, plot the ultimate response of the thermometer reading as a function of time. Analyse the phase lag. (15)</p>	<b>BTL 5</b>	Evaluate
2.	<p>Three identical tanks are operated in series in a non-interacting fashion as shown in figure. For each tank, <math>R = 1</math> and <math>t = 1</math>. The deviation in flow rate to the first tank is an impulse function of magnitude 2. (15)</p> <p>(a) Determine an expression for <math>H(s)</math> where <math>H</math> is the deviation in level in the third tank.</p> <p>(b) Sketch the response <math>H(t)</math>.</p> <p>(c) Design an expression for <math>H(t)</math>.</p>	<b>BTL 5</b>	Evaluate

			
<p>3.</p>	<p>A PID controller has a proportional gain of <b>2 %</b>, reset time of 4 minutes and rate time of 1 minute. At <math>t = 0</math> error starts increasing at the rate of <b>1.5%/min</b>. Develop the controller output at <math>t = 2</math> minutes. The nominal output of the controller is <b>50%</b>.(15)</p>	<p><b>BTL 5</b></p>	<p>Evaluate</p>
<p>4.</p>	<p>Determine the transfer function of a level process in a tank, whose area is <b>12 m<sup>2</sup></b> liquid level is maintained at <b>2 m</b> from the bottom whereas the flow is maintained at <b>10 m /hr</b>. Also design capacitance and resistance with reference to this process(15)</p>	<p><b>BTL 5</b></p>	<p>Evaluate</p>

**UNIT II - PID CONTROLLER TUNING – SINGLE LOOP REGULATORY CONTROL**

*Evaluation criteria – IAE, ISE, ITAE and 1/4 decay ratio – Tuning - Process reaction curve method - Z-N and Cohen-Coon methods, Continuous cycling method and Damped oscillation method – optimization methods – Auto tuning.*

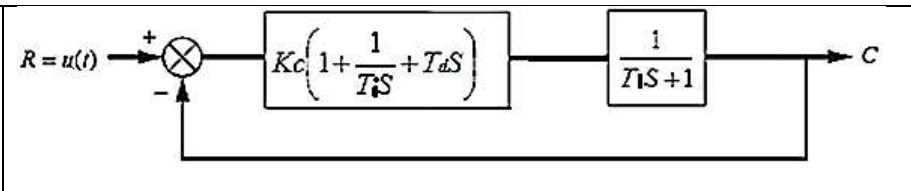
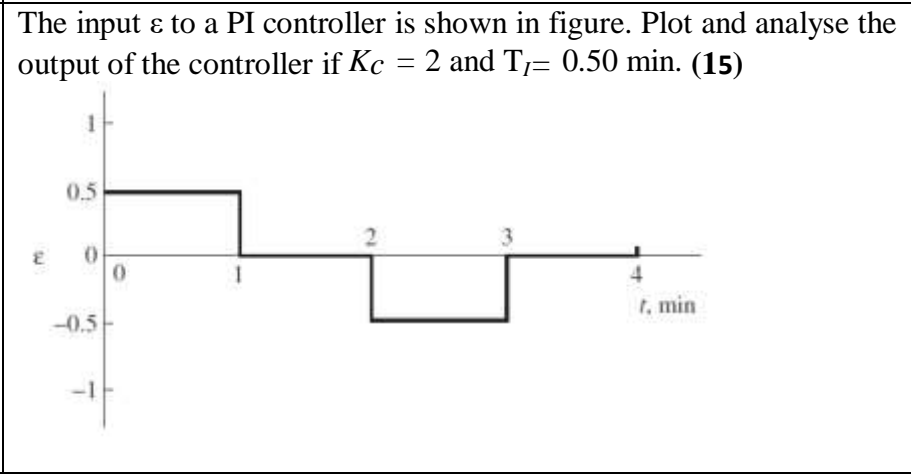
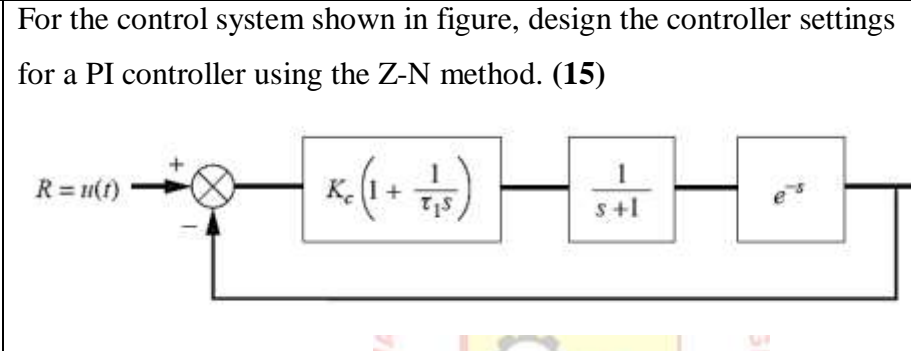
**PART - A**

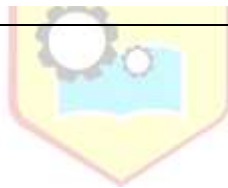
<b>Q.No</b>	<b>Questions</b>	<b>BT Level</b>	<b>Competence</b>
1.	Formulate PI controller using Ziegler- Nicolas tuning method.	<b>BTL 6</b>	Create
2.	Define controller tuning.	<b>BTL 1</b>	Remember
3.	Examine process reaction curve.	<b>BTL 3</b>	Apply
4.	Examine the performance criterion used for the selection and tuning of controller.	<b>BTL 3</b>	Apply
5.	Define ultimate gain.	<b>BTL 1</b>	Remember
6.	Evaluate Time weighted Absolute Error (ITAE) and when to go for it?	<b>BTL 5</b>	Evaluate
7.	Analyze the parameters required to design a best controller.	<b>BTL 4</b>	Analyze
8.	Show the practical significance of the gain margin.	<b>BTL 3</b>	Apply
9.	Analyze the necessary to choose controller settings that satisfy both gain margin and Phase margin.	<b>BTL 4</b>	Analyze
10.	Give the satisfactory control for composition process & temperature process.	<b>BTL 2</b>	Understand
11.	Define Integral of Time weighted Absolute Error (ITAE)	<b>BTL 1</b>	Remember
12.	.Evaluate Integral Square Errors(ISE).	<b>BTL 5</b>	Evaluate
13.	Define Integral Absolute Errors (IAE)	<b>BTL 1</b>	Remember
14.	.Name the time integral performance criteria measures.	<b>BTL 1</b>	Remember
15.	.Define One-quarter decay rati	<b>BTL 1</b>	Remember
16.	Give the satisfactory control for gas liquid level process.	<b>BTL 2</b>	Understand
17.	Formulate PID controller using Cohen-Coon tuning method.	<b>BTL 6</b>	Create
18.	Give the satisfactory control for vapour pressure process.	<b>BTL 2</b>	Understand
19.	Analyze the tuning of controller based on quarter – decay ratio.	<b>BTL 4</b>	Analyze
20.	Give the satisfactory control for gas pressure process.	<b>BTL 2</b>	Understand
<b>PART - B</b>			
1.	Illustrate the process of tuning feedback controller using process reaction curve method. (13)	<b>BTL 2</b>	Understand

2.	Design an electronic PID controller for the following specifications: Input range: 0 to 4 V; Output range: 0 to 8 V. $K_P = 4.2 \text{ %/}$ , $K_I = 10 \text{ % ( %-min)}$ , $K_D = 0.6 \text{ %/ ( %/min)}$ . The period of the fastest expected change is estimated to be 6 seconds. (13)	<b>BTL 4</b>	Analyze
3.	A PID controller has a constant input of 1 V. The proportional gain is 2, integral gain is $0.1 \text{ sec}^{-1}$ and derivative gain is 0.1 sec. Find the output of the controller for the first 10 secs and sketch its response. (13)	<b>BTL 4</b>	Analyze
4.	(i) What are the drawbacks of process reaction curve method? How to overcome it? (3) (ii) Describe controller tuning using continuous oscillation technique. (10)	<b>BTL 1</b>	Remember
5.	Briefly explain the Zeigler-Nicholas closed loop method of controller tuning. (13)	<b>BTL 5</b>	Evaluate
6.	(i) Examine $\frac{1}{4}$ decay ratio criteria with example. (7) (ii) Write short notes on time response method of controller tuning. (3)	<b>BTL 3</b>	Apply
7.	A PI controller has proportional band of 20% and integral time of 10 seconds. For a constant error of 5%. Evaluate the controller output after 10 seconds. The controller offset is 25%. (13)	<b>BTL 1</b>	Remember
8.	(i) Design a PID controller using Auto tuning. (6) (ii) Discuss the Various tuning procedures involved in PID controller. (7)	<b>BTL 6</b>	Create
9.	Discuss the various tuning procedures when mathematical model of the process is available. (13)	<b>BTL 2</b>	Understand
10.	Design an electronic PID controller for the following specifications: Input range: 0 to 4 V; Output range: 0 to 8 V. $K_P = 4.2 \text{ %/}$ , $K_I = 10 \text{ % ( %-min)}$ , $K_D = 0.6 \text{ %/ ( %/min)}$ . The period of the fastest expected change is estimated to be 6 seconds. (13)	<b>BTL 1</b>	Remember
11.	A PID controller has $K_P = 5$ , $K_I = 0.7 \text{ sec}^{-1}$ , $K_D = 0.5 \text{ sec}$ and $P_i(0) = 20\%$ . Plot the controller output for an error input as shown in figure. (13)	<b>BTL 4</b>	Analyze



12.	<p>(i) How is ITAE criterion different from IAE? (3)</p> <p>(ii) In an application of ZN method, a process begins oscillation with a 30% proportional band in an 11.5 min period. Find the nominal three mode controller settings. (10)</p>	<b>BTL 4</b>	Analyze
13.	<p>(i) What do mean by optimum controller setting? (3)</p> <p>(ii) Given the transfer function of the system <math>C(s)/U(s) = 1/6s+1</math> with 5 sec transportation lag. Find the optimum setting using process reaction curve for</p> <p>(1) P controller (3)</p> <p>(2) PI controller (3)</p> <p>(3) PID Controller. (4)</p>	<b>BTL 3</b>	Apply
14.	<p>A PI controller has <math>K_P = 5</math>, <math>K_I = 1\text{sec}^{-1}</math> and <math>P_i(0) = 20\%</math>. Plot the controller output for an error input as shown in figure. (13)</p>	<b>BTL 2</b>	Understand
<b>PART-C</b>			
1.	<p>The transfer function of the process, valve and the feedback are <math>G_p(S) = 2/(5S+1)</math>, <math>G_v(S) = 0.5/(2S+1)</math>, <math>H(S) = 1/(S+1)</math> respectively. Design the Zeigler-Nicholas PID controller settings. (15)</p>	<b>BTL 5</b>	Evaluate
2.	<p>For the system shown in figure evaluate the values of system gain, natural frequency of oscillations and the damping ratio in terms of the controller parameters <math>K_c</math>, <math>T_i</math>, <math>T_d</math> and the time constant <math>T_1</math>. (15)</p>	<b>BTL 5</b>	Evaluate

			
<p>3.</p>	<p>The input <math>\epsilon</math> to a PI controller is shown in figure. Plot and analyse the output of the controller if <math>K_C = 2</math> and <math>T_I = 0.50</math> min. (15)</p> 	<p><b>BTL 5</b></p>	<p>Evaluate</p>
<p>4.</p>	<p>For the control system shown in figure, design the controller settings for a PI controller using the Z-N method. (15)</p> 	<p><b>BTL 5</b></p>	<p>Evaluate</p>



**UNIT III - ENHANCEMENT TO SINGLE LOOP REGULATORY CONTROL & MODEL  
BASED CONTROL SCHEMES**

*Cascade control – Split-range - Feed-forward control – Ratio control – Inferential control – override control - Smith predictor control scheme - Internal Model Controller - IMC PID controller – Single Loop Dynamic Matrix Control – Generalized Predictive Control*

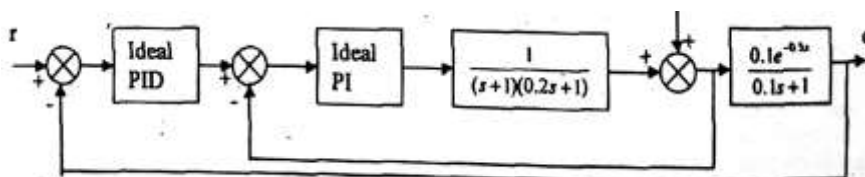
**PART - A**

<b>Q.No</b>	<b>Questions</b>	<b>BT Level</b>	<b>Competence</b>
1.	Identify the input and output variables of distillation column.	<b>BTL 1</b>	Remember
2.	What is split-range control?	<b>BTL 1</b>	Remember
3.	Develop the logic used for the implementation of ratio control.	<b>BTL 6</b>	Create
4.	Discriminate the purpose of cascade control for heat exchangers.	<b>BTL 5</b>	Evaluate
5.	What is multi variable control?	<b>BTL 1</b>	Remember
6.	Define IMC controller.	<b>BTL 1</b>	Remember
7.	Give the advantages of cascade control over conventional control.	<b>BTL 2</b>	Understand
8.	Sketch the structure of adaptive control.	<b>BTL 3</b>	Apply
9.	Give the use of feed forward controller.	<b>BTL 2</b>	Understand
10.	Differentiate split-range control and selective control.	<b>BTL 4</b>	Analyze
11.	What is ratio control? Where is it needed?	<b>BTL 3</b>	Apply
12.	Draw the split range control block diagram.	<b>BTL 3</b>	Apply
13.	Give the advantages and disadvantages of feed forward controller.	<b>BTL 2</b>	Understand
14.	What are decouplers?	<b>BTL 1</b>	Remember
15.	Differentiate feedback and feedforward controllers.	<b>BTL 4</b>	Analyze
16.	How to select secondary controller in a cascade control scheme?	<b>BTL 4</b>	Analyze
17.	Why are fuel and air sent at a specified ratio into a combustion chamber?	<b>BTL 5</b>	Evaluate
18.	Give the advantages and disadvantages of feedback controller.	<b>BTL 2</b>	Understand
19.	Develop the structure of IMC.	<b>BTL 6</b>	Create
20.	What is the need for inferential control?	<b>BTL 1</b>	Remember

**PART - B**

1.	<p><b>(i)</b> What is split range control? Explain a simple application, where it is used?(7)</p> <p><b>(ii)</b> Describe the implementation of ratio control for a blending process. (6)</p>	<b>BTL 1</b>	Remember
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2.	Explain the three element control in Boilers. (13)	<b>BTL 5</b>	Evaluate
3.	Explain dynamic characteristics of a cascade control system. Explain it with an example. When do you recommend such a control system? (13)	<b>BTL 4</b>	Analyze
4.	Examine inferential control scheme with an example. (13)	<b>BTL 1</b>	Remember
5.	(i) Discuss the control of a distillation column using complex control system. (10) (ii) Discuss the issues involved in multivariable control. (3)	<b>BTL 2</b>	Understand
6.	Explain the operation of adaptive control scheme with the help of a neat block diagram. (13)	<b>BTL 4</b>	Analyze
7.	(i) Illustrate Model Predictive control scheme with an example. (10) (ii) Examine the importance of Internal Model Control in process industries. (3)	<b>BTL 3</b>	Apply
8.	(i) Demonstrate the concept of feed forward control with the aid of block diagram. (10) (ii) Compare feed-forward controller with feedback controller. (3)	<b>BTL 3</b>	Apply
9.	(i) Examine the control schemes for top and bottom products in binary distillation column. (10) (ii) List the difficulties involved in controlling multivariable system from distillation column. (3)	<b>BTL 1</b>	Remember
10.	What are the main advantages and disadvantages of combining two controllers in series? For what kind of processes can you employ that? Explain with neat sketch. (13)	<b>BTL 2</b>	Understand
11.	An oil furnace is controlled by cascade control system where the inner loop regulates the flow of oil. The inner process is approximated by a first order one having a lag of 2 sec in which loop measurement lag is 0.5 sec. Assuming the lag to be zero and the outer process lag to be 5 sec, obtain the controller parameters for effectively controlling the process. The outer loop measurement lag is zero. Compare the results with the case when the cascade control is not used. (13)	<b>BTL 6</b>	Create



12.	Explain the model reference adaptive control with neat sketch and appropriate example. (13)	<b>BTL 4</b>	Analyze
13.	Develop the estimator expression of inferential control which relates the unmeasured controlled outputs to measured quantities. (13)	<b>BTL 6</b>	Create
14.	Describe the functions of Internal Model Control with block diagram and appropriate example. (13)	<b>BTL 1</b>	Remember
<b>PART-C</b>			
1.	Design a Control system with feedforward and feedback controllers.(15)	<b>BTL 6</b>	Create
2.	Evaluate $G_f$ for the feedforward-feedback system shown in figure, so that $C$ does not change when a disturbance in $C_i$ occurs. (15)	<b>BTL 5</b>	Evaluate
	<p>The diagram shows a control system with a reference input <math>R=0</math> entering a summing junction with a positive sign. The output of this junction goes through a block <math>K=1</math>, then a block <math>\frac{1}{A}</math>. This signal enters a second summing junction with a positive sign. The output of this junction goes through a block <math>\frac{1}{(s+1)^2}</math>. The output of this block enters a third summing junction with a positive sign. The output of this junction is the system output <math>C</math>. A feedback path branches off from the output <math>C</math>, goes through a summing junction with a negative sign, and returns to the first summing junction. A disturbance input <math>C_i = \frac{1}{s}</math> branches off from the output of the <math>K=1</math> block, goes through a block <math>\frac{1}{s+1}</math>, and enters the third summing junction with a positive sign. Another path from <math>C_i = \frac{1}{s}</math> goes through a block <math>G_f</math> and enters the second summing junction with a positive sign.</p>		
3.	Design a Single Loop and Multi Loop Dynamic Matrix Control for a system considering own example.(15)	<b>BTL 6</b>	Create
4.	Design an IMC controller for a process which is first-order with transport lag. (15)	<b>BTL 6</b>	Create
	$G = K \frac{e^{-\tau_a s}}{Ts + 1}$		

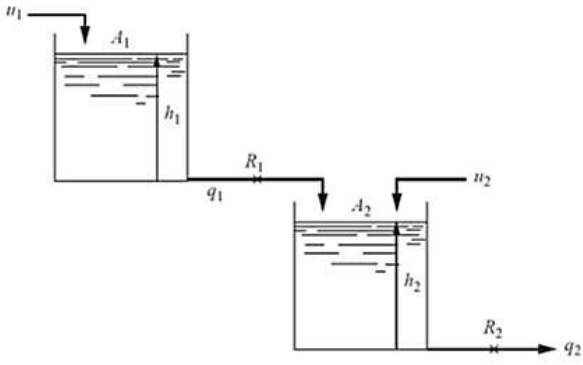
**UNIT IV - MULTIVARIABLE SYSTEMS & MULTI-LOOP REGULATORY CONTROL**

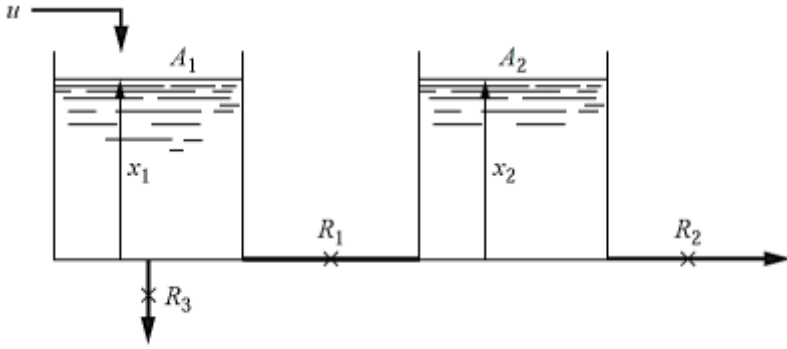
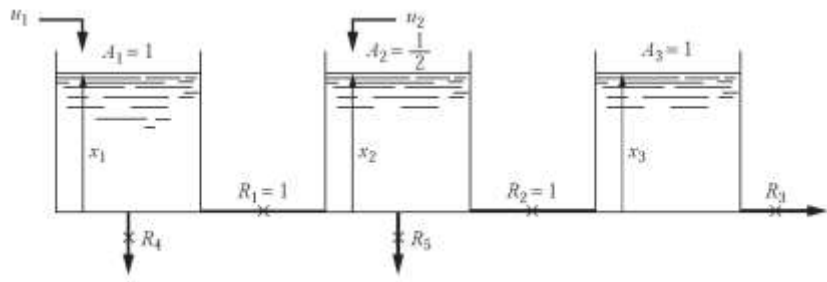
*Multivariable Systems – Transfer Matrix Representation – Poles and Zeros of MIMO System - Multi-loop Control - Introduction – Process Interaction – Pairing of Inputs and Outputs-The Relative Gain Array (RGA) – Properties and Application of RGA - Multi-loop PIDController - Decoupling Control*

**PART - A**

<b>Q.No</b>	<b>Questions</b>	<b>BT Level</b>	<b>Competence</b>
1.	Examine the Poles and Zeros of MIMO System.	<b>BTL 3</b>	Apply
2.	Analyze the need for Transfer Matrix Representation.	<b>BTL 4</b>	Analyze
3.	Evaluate SISO system.	<b>BTL 5</b>	Evaluate
4.	Discuss about multi variable control.	<b>BTL 2</b>	Understand
5.	Evaluate MIMO system.	<b>BTL 5</b>	Evaluate
6.	Define MIMO system.	<b>BTL 1</b>	Remember
7.	Give the properties of RGA.	<b>BTL 2</b>	Understand
8.	Examine how to select the loops with the help of RGA.	<b>BTL 3</b>	Apply
9.	Define RGA.	<b>BTL 1</b>	Remember
10.	List the applications of RGA.	<b>BTL 1</b>	Remember
11.	Give the properties of RGA.	<b>BTL 2</b>	Understand
12.	Examine the Process Interaction.	<b>BTL 3</b>	Apply
13.	Define decoupling control.	<b>BTL 1</b>	Remember
14.	Analyze the need of IMC controller.	<b>BTL 4</b>	Analyze
15.	Develop 2-input&2-output closed loop system with a neat block diagram.	<b>BTL 6</b>	Create
16.	Point out the merits of internal model controller.	<b>BTL 4</b>	Analyze
17.	Discuss about Pairing of Inputs and Outputs.	<b>BTL 2</b>	Understand
18.	Define dynamic matrix control.	<b>BTL 1</b>	Remember
19.	When IMC control is used?	<b>BTL 1</b>	Remember
20.	Develop 2-input&2-output open loop system with a neat block diagram.	<b>BTL 6</b>	Create

**PART – B**

1.	Calculate poles & zeros for Multi Input Multi Output system with expressions by considering an example. (13)	<b>BTL 3</b>	Apply
2.	Explain in detail about properties and application of Relative Gain Array for determining the best input-output pairings for multivariable process control systems. (13)	<b>BTL 4</b>	Analyze
3.	With schematic diagram explain multivariable system optimization in detail. (13)	<b>BTL 4</b>	Analyze
4.	Describe about Relative Gain Array and selection of loops. (13)	<b>BTL 1</b>	Remember
5.	Summarize the steps to minimize decoupling in multivariable system. (13)	<b>BTL 2</b>	Understand
6.	Design a multi loop Proportional Integral Derivative controller with neat diagram. (13)	<b>BTL 6</b>	Create
7.	Summarize the steps to minimize coupling in multivariable control process. (13)	<b>BTL 2</b>	Understand
8.	Describe process of interaction and decoupling of control loops(13)	<b>BTL 1</b>	Remember
9.	Consider a process with the following input-output relationships. Select the loops using RGA method. (13)	<b>BTL 5</b>	Evaluate
10.	Examine multivariable system using Transfer Matrix Representation. (13)	<b>BTL 1</b>	Remember
11.	Evaluate the transfer function matrix for the two-tank liquid-level system shown in figure. Given: $A_1=1, A_2=0.5, R_1=0.5, R_2=2/3$ (13) 	<b>BTL 5</b>	Evaluate
12.	For the system shown in figure, evaluate <b>A</b> and <b>b</b> in $\dot{\mathbf{x}} = \mathbf{Ax} + \mathbf{bu}$ The tanks are interacting. The following data apply: $A_1 = 1, A_2 = 1/2, R_1 = 1/2, R_2 = 2, R_3 = 1$ (13)	<b>BTL 4</b>	Analyze

			
13.	Explain about singular value analysis in detail. (13)	<b>BTL 4</b>	Analyze
14.	Develop a control scheme pertaining to decoupling control system and explain about it with neat sketch. (13)	<b>BTL 6</b>	Create
<b>PART-C</b>			
1.	<p>Design <math>\mathbf{x}(t)</math> for the system. (15)</p> $\dot{\mathbf{x}} = \mathbf{A}\mathbf{x} + \mathbf{B}\mathbf{u}$ <p>where</p> $e^{\mathbf{A}t} = \begin{bmatrix} e^{-5t} & -e^{-2t} + e^{-5t} \\ 0 & e^{-2t} \end{bmatrix}$ $\mathbf{x}(0) = \begin{bmatrix} 0 \\ 1 \end{bmatrix} \quad \mathbf{u}(t) = \begin{bmatrix} 3 \\ 1 \end{bmatrix} \quad \mathbf{B} = \begin{bmatrix} 1 & 2 \\ 0 & -4 \end{bmatrix}$	<b>BTL 6</b>	Create
2.	<p>In the liquid-level process shown in figure, the three tanks are interacting. The process may be described by</p> $\dot{\mathbf{x}} = \mathbf{A}\mathbf{x} + \mathbf{B}\mathbf{u}$ <p>where <math>\mathbf{x} = \begin{bmatrix} x_1 \\ x_2 \\ x_3 \end{bmatrix}</math> and <math>\mathbf{u} = \begin{bmatrix} u_1 \\ u_2 \end{bmatrix}</math></p>  $\mathbf{A} = \begin{bmatrix} 3 & 1 & 0 \\ 2 & -3 & 2 \\ 0 & 1 & -3 \end{bmatrix}$ <p>Evaluate values of <math>R_3</math>, <math>R_4</math>, and <math>R_5</math> (15)</p>	<b>BTL 5</b>	Evaluate
3.	Develop multi loop control schemes for an MIMO system considering your own example. (15)	<b>BTL 6</b>	Create
4.	Discuss about pairing of controlled and manipulated variables in a distillation column. (15)	<b>BTL 5</b>	Evaluate

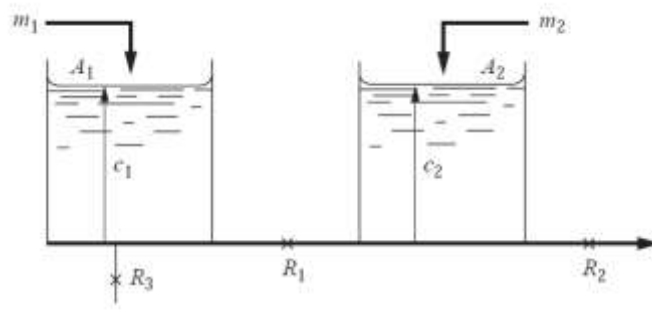


## UNIT V - CASE –STUDIES

*Introduction to Multivariable control – Multivariable PID Controller –Predictive PID Control - Control Schemes for Distillation Column, CSTR, Four-tank system and pH*

### PART - A

Q.No	Questions	BT Level	Competence
1.	Define PH. <b>(BT-1)</b>	<b>BTL-1</b>	Remember
2.	Give the methods available for PH measurement? <b>(BT-2)</b>	<b>BTL-2</b>	Understand
3.	Summarize the design procedures followed by Multivariable control.	<b>BTL-5</b>	Evaluate
4.	Examine the configuration of the control loop used for Multivariable control. <b>(BT-3)</b>	<b>BTL-3</b>	Apply
5.	Analyze how PH control systems work for two-position control? <b>(BT-4)</b>	<b>BTL-4</b>	Analyze
6.	Define CSTR. <b>(BT-1)</b>	<b>BTL-1</b>	Remember
7.	Point out the significance of predictive controller. <b>(BT-4)</b>	<b>BTL-4</b>	Analyze
8.	Give the control scheme for predictive control. <b>(BT-2)</b>	<b>BTL-2</b>	Understand
9.	Design non-interacting control loop. <b>(BT-6)</b>	<b>BTL-6</b>	
10.	Give the control schemes for distillation column. <b>(BT-2)</b>	<b>BTL-2</b>	Understand
11.	Define binary distillation column. <b>(BT-1)</b>	<b>BTL-1</b>	Remember
12.	Name the control schemes for a CSTR process. <b>(BT-1)</b>	<b>BTL-1</b>	Remember
13.	Give the parameters to be measured and controlled in a distillation column. <b>(BT-2)</b>	<b>BTL-2</b>	Understand
14.	Examine the manipulated variables used for Multivariable control. <b>(BT-3)</b>	<b>BTL-3</b>	Apply
15.	Summarize the problems occurs in design of Multivariable control. <b>(BT-5)</b>	<b>BTL-5</b>	Evaluate
16.	Analyze the control objective of MIMO control systems. <b>(BT-4)</b>	<b>BTL-4</b>	Analyze
17.	Examine the outputs measured for system MIMO control. <b>(BT-3)</b>	<b>BTL-3</b>	Apply
18.	Develop the structure of a generalized predictive controller. <b>(BT-6)</b>	<b>BTL-6</b>	Create
19.	Define predictive control. <b>(BT-1)</b>	<b>BTL-1</b>	Remember
20.	List the control schemes for binary distillation column. <b>(BT-1)</b>	<b>BTL-1</b>	Remember

<b>PART – B</b>			
1.	Evaluate the use of binary distillation column with schematic diagram. (13)	<b>BTL-5</b>	Evaluate
2.	Describe the predictions for MIMO models. (13)	<b>BTL-1</b>	Remember
3.	Summarize the various control schemes used in multi variable systems. (13)	<b>BTL-2</b>	Understand
4.	Describe multi variable PID controller in detail. (13)	<b>BTL-1</b>	Remember
5.	Summarize various control schemes used for the control for binary distillation column. (13)	<b>BTL-2</b>	Understand
6.	Design interacting and non-interacting control loops. (13)	<b>BTL-6</b>	Create
7.	Classify various control schemes used for PH measurement. (13)	<b>BTL-3</b>	Apply
8.	Illustrate the various control schemes used for four tank system. (13)	<b>BTL-4</b>	Analyze
9.	Describe predictive PID control with neat diagram. (13)	<b>BTL-1</b>	Remember
10.	Explain about various control schemes used for CSTR. (13)	<b>BTL-4</b>	Analyze
11.	For the two-tank, interacting liquid-level system shown in figure, create the block diagram for a MIMO system. (13)	<b>BTL-6</b>	Create
 <p style="text-align: center;"><math>A_1 = 1, A_2 = \frac{1}{2}, R_1 = \frac{1}{2}, R_2 = 2, R_3 = 1.</math></p>			
12.	Analyze the extensions of the basic MPC model formulation. (13)	<b>BTL-4</b>	Analyze
13.	Design a MIMO system for two pairs of inputs and outputs(13)	<b>BTL-6</b>	Create
14.	With flowchart explain steps involved in MPC calculations. (13)	<b>BTL-4</b>	Analyze
<b>PART-C</b>			
1.	Discuss about unconstrained MPC in detail. (15)	<b>BTL-5</b>	Evaluate

2.	Design a multi loop control system with two primary controllers and two cross controllers. (15)	<b>BTL-6</b>	Create
3.	Discuss about the predictions for MIMO models. (15)	<b>BTL-5</b>	Evaluate
4.	Design the four-tank system, and derive its overall transfer function. (15)	<b>BTL-6</b>	Create

