

# **SRM VALLIAMMAI ENGINEERING COLLEGE**

**(An Autonomous Institution)**

SRM Nagar, Kattankulathur – 603 203

**DEPARTMENT  
OF  
ELECTRONICS AND INSTRUMENTATION ENGINEERING**

**QUESTION BANK**



**II SEMESTER**

**M.E. CONTROL AND INSTRUMENTATION**

**1913212- INDUSTRIAL DATA NETWORKS**

**Regulation – 2019**

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*Prepared by*

**Ms. V.MANGAIYARKARASI, Assistant Professor/EIE**



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**SUBJECT : 1913212- INDUSTRIAL DATA NETWORKS**

**SEM / YEAR: II / I**

**UNIT I - DATA NETWORK FUNDAMENTALS**

EIA 232 / EIA 485/ EIA 422 interface standard – ISO/OSI Reference model – Data link control protocol – Media access protocol:-Command/response, Token passing and CSMA/CD - TCP/IP – Bridges – Routers – Gateways –Standard ETHERNET Configuration .

**PART – A**

<b>Q.No</b>	<b>Questions</b>	<b>BT Level</b>	<b>Competence</b>
1.	List out the limitations of EIA 232.	<b>BTL 1</b>	Remember
2.	Give the four wire network configuration of EIA-485 network.	<b>BTL 1</b>	Remember
3.	Examine the applications of EIA-422 network.	<b>BTL 1</b>	Remember
4.	Compare EIA 232 with EIA 485 communication standard.	<b>BTL 4</b>	Analyze
5.	Define protocol.	<b>BTL 1</b>	Remember
6.	What are the main functions of presentation layer?	<b>BTL 1</b>	Remember
7.	Access the main function of data link layer.	<b>BTL 5</b>	Evaluate
8.	Express topology. What are the different types of topologies?	<b>BTL 2</b>	Understand
9.	Classify the types of data link protocol.	<b>BTL 2</b>	Understand
10.	Mention the modes in HDLC data link control protocol.	<b>BTL 4</b>	Analyze
11.	Examine How the three HDLC frame types differ from one another.	<b>BTL 3</b>	Apply
12.	Classify the different cabling in Ethernet communication	<b>BTL 3</b>	Apply
13.	Examine CSMA/CD protocol.	<b>BTL 3</b>	Apply
14.	Distinguish between Token Bus and Token Ring.	<b>BTL 2</b>	Understand
15.	Define the term router and repeater.	<b>BTL 1</b>	Remember
16.	Mention the function of gateways.	<b>BTL 4</b>	Analyze
17.	Summarize different types of bridges.	<b>BTL 2</b>	Understand
18.	Enlist the difference between Fast Ethernet and Gigabit Ethernet.	<b>BTL 6</b>	Create
19.	Enlist the benefits of token passing protocol for media access.	<b>BTL 6</b>	Create
20.	Assess the main reasons for collision on an Ethernet network.	<b>BTL 5</b>	Evaluate

<b>PART B</b>				
1.		Illustrate the EIA -232 interface standard and major elements of EIA -232 with the help of neat diagram .(13)	BTL 3	Apply
2.		Tabulate the difference between the EIA 232 , EIA 485 and EIA 422 standard.(13)	BTL 2	Understand
3.		Discuss about the, EIA 485 standard Configuration with neat diagram.(13)	BTL 2	Understand
4.	i.	Describe about the EIA 422 standard Configuration with neat diagram.(9)	BTL 1	Remember
	ii.	Summarize the limitations of EIA 422 standard Configuration.(4)		
5.		Illustrate in detail about ISO-OSI reference model with neat diagram.(13)	BTL 3	Apply
6.	i.	Describe in detail about the token passing protocol.(6)	BTL 4	Analyze
	ii.	Infer about medium access control mechanism(MAC).(7)		
7.	i.	Examine HDLC in terms of frame format and frame contents.(7)	BTL 4	Analyze
	ii.	Analyze the functions of Data link control protocol .(6)		
8.		Describe the functions of TCP/IP Protocol suite with neat diagram.(13)	BTL 1	Remember
9.		Write short notes on TCP/IP layer protocol. Also compare TCP/IP with OSI.(13)	BTL 1	Remember
10.	i.	Discuss about operation of open system bridge configuration.(6)	BTL 2	Understand
	ii.	Discuss the operation of different types of bridge configuration.(7)		
11.	i.	Examine the various functions of open system with routers configuration.(6)	BTL-4	Analyze
	ii.	Analyze various routing concepts in routers configuration.(7)		
12.		Enlist the connectionless gateway configuration and develop the process of transmitting a datagram from network to network.(13)	BTL 6	Create
13.		Elaborate the different types of Ethernet standard configuration for networks.(13)	BTL 5	Evaluate
14.		Describe in detail about project 802 standard with neat diagram.(13)	BTL 1	Remember

<b>PART C</b>				
1.		Design the Half-duplex operational sequence of EIA -232 with neat flow sketch between DTE and DCE over public switched telephone network. (15)	BTL 6	Create
2.		Assess the various functions of IEEE 802.3 MAC frame format with neat diagram.(15)	BTL 5	Evaluate
3.		Assess how media is accessed and collision is detected in CSMA/CD with neat flow diagram. (15)	BTL 5	Evaluate
4.		Assess the various functions of the layers in OSI model with neat diagram.(15)	BTL 5	Evaluate

## UNIT II -PLC, PLC PROGRAMMING&SCADA

Evolutions of PLCs – Programmable Controllers – Architecture – Comparative study of Industrial PLCs. –PLC Programming:- Ladder logic, Functional block programming, Sequential function chart, Instruction list and Structured text programming – SCADA:- Remote terminal units, Master station, Communication architectures and Open SCADA protocols.

### PART – A

Q.No	Questions	BT Level	Competence
1.	Define PLC.	BTL 1	Remember
2.	Compare advantages of PLC over conventional relays.	BTL 4	Analyze
3.	List any four PLC input devices.	BTL 1	Remember
4.	Draw the PLC ladder diagram for NAND gate.	BTL 3	Apply
5.	Sketch the PLC ladder diagram for Ex-NOR gate.	BTL 3	Apply
6.	Express functional block diagram?	BTL 2	Understand
7.	Point out the applications of PLC.	BTL 2	Understand
8.	Draw the flow chart for Sequential function chart.	BTL 3	Apply
9.	Define Instruction list.	BTL 1	Remember
10.	Mention the uses of Structured text programming.	BTL 4	Analyze
11.	Develop a program that will cause output D to go to when switch A and switch B are closed or when switch C is closed.	BTL 6	Create
12.	Develop a ladder diagram that will cause the output pilot light PL <sub>2</sub> to be turned ON when the selector switch SS <sub>2</sub> is closed, push button PB <sub>4</sub> is closed and limit switch LS <sub>3</sub> is OPEN.	BTL 6	Create
13.	Define supervisory control.	BTL 1	Remember
14.	Identify the hardware elements of SCADA.	BTL 2	Understand
15.	Mention the communication architecture for SCADA.	BTL 4	Analyze
16.	Point out the applications of RTU.	BTL 2	Understand
17.	Evaluate the necessity of master station architecture of SCADA.	BTL 5	Evaluate
18.	Assess the necessity of communication protocols used in SCADA.	BTL 5	Evaluate
19.	Define RTU.	BTL 1	Remember
20.	List out the different levels of SCADA.	BTL 1	Remember

### PART B

1.	i.	Describe how PLC is categorized depending on its size and also discuss the applications? (6)	BTL 1	Remember
	ii.	Differentiate PLC and Conventional relay based logic system. (7)		
2.	Discuss about hardware components of PLC with neat diagram. (13)		BTL 2	Understand
3.	Discuss about architecture of PLC with neat diagram. (13)		BTL 2	Understand
4.	i.	Analyze the different types of PLC programming with neat diagram. (5)	BTL 4	Analyze
	ii.	Analyze the comparative study of Industrial PLCs with neat diagram. (8)		

5.	Assess the various operation of Ladder logic with suitable example.(13)		<b>BTL-5</b>	Evaluate																												
6.	Analyze the basic operation of Sequential function chart with suitable example.(13)		<b>BTL 4</b>	Analyze																												
7.	i.	Describe the operation of Functional block programming.(7)	<b>BTL 1</b>	Remember																												
	ii.	Describe the operation of Instruction list and Structured text programming.(6)																														
8.	Develop the ladder diagram for the following function table. Inputs – I <sub>1</sub> , I <sub>2</sub> Outputs – Q <sub>1</sub> , Q <sub>2</sub> , Q <sub>3</sub> , Q <sub>4</sub> .		<b>BTL 6</b>	Create																												
<table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>I<sub>1</sub></th> <th>I<sub>2</sub></th> <th>Q<sub>1</sub></th> <th>Q<sub>2</sub></th> <th>Q<sub>3</sub></th> <th>Q<sub>4</sub></th> </tr> </thead> <tbody> <tr> <td>0</td> <td>0</td> <td>1</td> <td>1</td> <td>1</td> <td>1</td> </tr> <tr> <td>0</td> <td>1</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td> </tr> <tr> <td>1</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td> </tr> <tr> <td>1</td> <td>1</td> <td>1</td> <td>1</td> <td>1</td> <td>1</td> </tr> </tbody> </table>		I <sub>1</sub>			I <sub>2</sub>	Q <sub>1</sub>	Q <sub>2</sub>	Q <sub>3</sub>	Q <sub>4</sub>	0	0	1	1	1	1	0	1	0	0	0	0	1	0	0	0	0	0	1	1	1	1	1
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9.	i.	Describe the functions of Open SCADA protocols. (7)	<b>BTL 1</b>	Remember																												
	ii.	Write short notes on communication architectures in SCADA. (6)																														
10.	i.	Illustrate in detail about different levels of SCADA system.(6)	<b>BTL 3</b>	Apply																												
	ii.	Illustrate the different components of SCADA system with neat diagram.(7)																														
11.	Analyze the various architecture of SCADA with neat diagrams. (13)		<b>BTL 4</b>	Analyze																												
12.	i.	With neat block diagram, explain the basic operation of SCADA system. (7)	<b>BTL 2</b>	Understand																												
	ii.	Discuss about SCADA system development cycle with neat diagram.(6)																														
13.	Illustrate the hardware and software architecture of SCADA. (13)		<b>BTL 3</b>	Apply																												
14.	Describe the function of RTU and master station in SCADA system.(13)		<b>BTL 1</b>	Remember																												

### PART C

1.	Develop the logic gates operations with the help of Functional block programming, Sequential function chart, Instruction list and Structured text programming.(15)	<b>BTL 6</b>	Create
2.	Evaluate the comparative study of Industrial PLCs with neat diagram. (15)	<b>BTL 5</b>	Evaluate
3.	compose the various components and architecture development of SCADA.(15)	<b>BTL 6</b>	Create
4.	Estimate the basic operation of SCADA and its applications. (15)	<b>BTL 5</b>	Evaluate

### UNIT III -DISTRIBUTED CONTROL SYSTEM& HART

Evolution - Different architectures - Local control unit - Operator Interface – Displays - Engineering interface - Factors to be considered in selecting DCS – Case studies in DCS. HART- Introduction- Evolution of signal standard – HART communication protocol – Communication modes – HART Networks – HART commands – HART applications – MODBUS protocol structure – Function codes.

#### PART – A

Q.No.	Questions	BT Level	Competence
1.	Define Distributed Control System (DCS) with an example.	BTL 1	Remember
2.	What do you mean by Local Control Unit?	BTL 1	Remember
3.	What are the different functions performed by DCS?	BTL 1	Remember
4.	What are the different types of display hierarchy used in DCS system?	BTL 1	Remember
5.	Assess the different types of operator display.	BTL 5	Evaluate
6.	Show the function of engineering interface.	BTL 3	Apply
7.	What is plant level in display hierarchy?	BTL 2	Understand
8.	Distinguish between low level and high level engineering interface.	BTL 4	Analyze
9.	Express the features provided in operator interfaces.	BTL 2	Understand
10.	Generalize any four factors to be considered in selecting DCS.	BTL 4	Analyze
11.	State the significance of HART Protocol.	BTL 3	Apply
12.	Generalize the different HART networks.	BTL 4	Analyze
13.	Discuss the two types of frame formats in HART protocol.	BTL 3	Apply
14.	Express about a typical HART signal.	BTL 2	Understand
15.	Define the message format in HART protocol.	BTL 1	Remember
16.	Summarize the advantages of HART protocol.	BTL 2	Understand
17.	List the HART commands.	BTL 1	Remember
18.	Compose different modes of digital transmission of data used by HART protocol.	BTL 6	Create
19.	Specify the transmission modes in which data is exchanged using MODBUS communication Protocol.	BTL 6	Create
20.	Assess the features of MODBUS communications.	BTL 5	Evaluate

#### PART B

1.	i.	Describe the evolution process of DCS with neat table. (6) List out the basic requirements of Local Control Unit (LCU). (7)	BTL 1	Remember
	ii.			
2.	Describe the different hierarchy of DCS with neat diagram. (13)		BTL 1	Remember
3.	Analyze the various architectures user for Local Control Unit (LCU). (13)		BTL 4	Analyze
4.	Analyze the functional requirements of operator interfaces in monitoring process control and process record keeping. (13)		BTL 4	Analyze

5.	i.	Examine the structure of typical display hierarchy of industrial control systems with suitable diagram. (7)	BTL 5	Evaluate
	ii.	Asses the various factors to be considered in selecting a DCS for a process. (6)		
6.	Analyze the functions and features incorporated in the engineering interface at low and high level applications with an suitable example. (13)		BTL 4	Analyze
7.	Describe the general building blocks of LCU with neat diagram. (13)		BTL 1	Remember
8.	i.	Describe the various communication modes of HART. (7)	BTL 1	Remember
	ii.	Describe the structure and elements of HART communication systems. (6)		
9.	Illustrate the importance of operator display used in any of the process industry. (13)		BTL 3	Apply
10.	i.	Discuss about Physical layer of the HART protocol in detail.(8)	BTL 2	Understand
	ii.	Discuss about Data link layer of the HART protocol in detail.(5)		
11.	i.	Illustrate the command instruction formats and reference model of HART communication.(8)	BTL 3	Apply
	ii.	Illustrate the typical application for HART communication protocol.(5)		
12.	Discuss about Common MODBUS function code and Read coil code.(13)		BTL 2	Understand
13.	Discuss about the MODBUS protocol with neat diagram.(13)		BTL 2	Understand
14.	Develop the model for HART protocol implementation of OSI-OSI layer .(13)		BTL 6	Create
<b>PART C</b>				
1.	i.	Evaluate the three classes of HART command set and list 6 commands in each.(11)	BTL 5	Evaluate
	ii.	Assess the two possible configurations in which HART device can operate.(4)		
2.	Create the automation strategy of thermal power plant used in DCS. (15)		BTL 6	Create
3.	Develop a industrial case study of your choice and explain the role of DCS. (15)		BTL 6	Create
4.	Create the automation strategy of water treatment plant used in DCS. (15)		BTL 6	Create



### UNIT IV- PROFIBUS AND FF

Fieldbus: - Introduction, General Fieldbus architecture, Basic requirements of Fieldbus standard, Fieldbus topology, Interoperability and Interchangeability Profibus:- Introduction, Profibus protocol stack, Profibus communication model, Communication objects, System operation and Troubleshooting – Foundation fieldbus versus Profibus.

#### PART – A

Q.No.	Questions	BT Level	Competence
1.	Classify the types of Profibus.	BTL 2	Understand
2.	Summarize the features of Profibus.	BTL 2	Understand
3.	Give the advantages of Foundation Field Bus.	BTL 2	Understand
4.	List the sub layers in the application layer of Foundation Field Bus.	BTL 1	Remember
5.	Draw the Profibus protocol stack.	BTL 3	Apply
6.	Write the applications of FMS, DP and PA Profibus.	BTL 1	Remember
7.	Define data transmission services in Profibus.	BTL 1	Remember
8.	Compose the various diagnostic tools available for troubleshooting in Profibus.	BTL 6	Create
9.	Evaluate the main task of lower layer interface in Profibus protocol.	BTL 5	Evaluate
10.	List the contents in the structure of object dictionary which is used as communication object in Profibus station.	BTL 1	Remember
11.	Compose the various functions of Fieldbus standards.	BTL 6	Create
12.	Examine briefly about the command “write polling address”.	BTL 5	Evaluate
13.	Distinguish between interchangeability and interoperability.	BTL 2	Understand
14.	Show the difference between Profibus and Field bus.	BTL 3	Apply
15.	Define Field bus standards.	BTL 1	Remember
16.	Analyze the drawbacks of Field bus.	BTL 4	Analyze
17.	Point out different types of the Field bus topology.	BTL 3	Apply
18.	Give the advantages of Field bus.	BTL 1	Remember
19.	Analyze the data transmission services defined in Profibus.	BTL 4	Analyze
20.	Analyze the operations of LAS.	BTL 4	Analyze

#### PART B

1.	i.	Discuss about the HSE in Field bus architecture with neat diagram.(7)	BTL 2	Understand
	ii.	Summarize the special features of foundation Fieldbus.(6)		
2.	i.	Analyze the Field bus technology that supports various topologies.(7)	BTL 4	Analyze
	ii.	With neat sketch, analyze the different ways in which devices are connected to the Field bus.(6)		
3.		With neat sketch explain the architecture of foundation field bus in detail.(13)	BTL 3	Apply



4.	Discuss about the H1 and H2 network in Field bus with neat diagram.(13)	<b>BTL 2</b>	Understand
5.	Express the communication services in Field bus Message Specification and explain it.(13)	<b>BTL 4</b>	Analyze
6.	Infer the precautions taken during wiring and installation of field bus system.(13)	<b>BTL 4</b>	Analyze
7.	Sketch and explain the various components of Foundation Field bus.(13)	<b>BTL 3</b>	Apply
8.	Describe the various functions of FAS with neat diagram.(13)	<b>BTL 1</b>	Remember
9.	Describe the basic requirements of Foundation Field bus.(13)	<b>BTL 1</b>	Remember
10.	<b>i.</b> Write short notes on classification of Profibus.(6)	<b>BTL 1</b>	Remember
	<b>ii.</b> Describe in detail about troubleshooting tools helpful in identifying Profibus communication problems.(7)		
11.	<b>i.</b> Compose the Profibus communication model depicting the structure of virtual field device with object dictionary.(6)	<b>BTL 6</b>	Create
	<b>ii.</b> Develop the various communication model and profile of Profibus.(7)		
12.	With neat sketch discuss the architecture of Profibus protocol stack.(13)	<b>BTL 2</b>	Understand
13.	Evaluate the different types of layers in Profibus and explain each in detail.(13)	<b>BTL 5</b>	Evaluate
14.	<b>i.</b> What is Profibus protocol stack? Explain with suitable diagram.(7)	<b>BTL 1</b>	Remember
	<b>ii.</b> What is communication object? Explain in detail the system operation of Profibus.(6)		

**PART C**

1.	<b>i.</b> Evaluate the token passing mechanism of Profibus standard.(8)	<b>BTL 5</b>	Evaluate
	<b>ii.</b> List the three OSI layers used in data highway protocol. Evaluate the symbols ,type and description for full duplex type of same protocol.(7)		
2.	Create the general architecture and topologies used in fieldbus communication.(15)	<b>BTL 6</b>	Create
3.	Compose the system operation of Profibus and classification of Profibus.(15)	<b>BTL 6</b>	Create
4.	Evaluate the basic components and architecture of Foundation field bus with neat diagram.(15)	<b>BTL 5</b>	Evaluate

**UNIT V- AS – INTERFACE(AS-i),DEVICE NET AND INDUSTRIALEETHERNET**

AS interface – Device net- Industrial Ethernet - Introduction to OLE for process control - WSN technology - IOT- IIOT.

**PART – A**

Q.No	Questions	BT Level	Competence
1.	Specify any four faults monitored by AS-i fault monitoring system.	<b>BTL 4</b>	Analyze
2.	What is Fast Ethernet? What are the different types of Ethernet?	<b>BTL 1</b>	Remember
3.	Point out the common standard Ethernet implementations.	<b>BTL 2</b>	Understand
4.	Evaluate the baud rate of the standard 10-Mbps Ethernet.	<b>BTL 5</b>	Evaluate
5.	State the purpose of ISA 100 committee.	<b>BTL 3</b>	Apply
6.	Examine the specifications of 10 Mbps and 100 Mbps Ethernet.	<b>BTL 5</b>	Evaluate
7.	What is meant by 10 Base T systems?	<b>BTL 1</b>	Remember
8.	Summarize the features of industrial Ethernet. And also list the different connectors used for industrial Ethernet.	<b>BTL 2</b>	Understand
9.	State the basic operation of OPC.	<b>BTL 3</b>	Apply
10.	Analyze how OPC allow reusing applications with different sets of process interface equipment.	<b>BTL 4</b>	Analyze
11.	Define WSN.	<b>BTL 1</b>	Remember
12.	What are the applications of WSN?	<b>BTL 1</b>	Remember
13.	Mention the main characteristics of a WSN.	<b>BTL 4</b>	Analyze
14.	Compose the main problems present in traditional layered approach.	<b>BTL 6</b>	Create
15.	What is mean by IOT?	<b>BTL 1</b>	Remember
16.	Summarize the different applications of IOT.	<b>BTL 2</b>	Understand
17.	Examine the characteristics of IOT.	<b>BTL 6</b>	Create
18.	Express the importance of IOT system architecture.	<b>BTL 2</b>	Understand
19.	Define IIOT.	<b>BTL 1</b>	Remember
20.	State the purpose of IIOT system architecture.	<b>BTL 3</b>	Apply

**PART B**

1.	With neat diagram, explain the topology, media access and formats of Actuator sensor interface network solution.(13)	<b>BTL 3</b>	Apply
2.	Illustrate the working of physical layer and data link layer of AS-i interface, AS-i Master call up and slave response frame format.(13)	<b>BTL 3</b>	Apply
3.	Describe about the communication profile for Device net with necessary diagram.(13)	<b>BTL 1</b>	Remember
4.	i. Describe 10 Base-2 and 10BASE-T Ethernet in detail. (7)	<b>BTL 1</b>	Remember
	ii. Describe about 10 Base-5 Ethernet system with neat diagram.(6)		

5.	Assess the various functions IEEE 802.2 Frame format for Ethernet. (13)	<b>BTL 5</b>	Evaluate
6.	Summarize the various cable media and transmission rate at 10 Mbps.(13)	<b>BTL 2</b>	Understand
7.	i. Examine the cabling requirement of thin Ethernet.(7)	<b>BTL 4</b>	Analyze
	ii. Compare the features of thin and thick Ethernet.(6)		
8.	i. Describe 100 Mbps Ethernet with its specifications in brief.(7)	<b>BTL 1</b>	Remember
	ii. Describe the various features of wireless LAN.(6)		
9.	i. Distinguish between the IEEE 802.3 and Ethernet V2.(7)	<b>BTL 2</b>	Understand
	ii. Discuss about the MAC Frame format in Ethernet .(6)		
10.	i. Describe the OLE for process control applications.(10)	<b>BTL 1</b>	Remember
	ii. What is the need and list the benefits of OPC.(3)		
11.	Compose the various characteristics and applications of Wireless sensor network.(13)	<b>BTL 6</b>	Create
12.	Analyze the recent trends and characteristics of IOT. (13)	<b>BTL 4</b>	Analyze
13.	i. Discuss the architecture of Internet Of Things. (7)	<b>BTL 2</b>	Understand
	ii. Summarize the various applications of IOT. (6)		
14.	Analyze the characteristics, architecture and various applications of IIOT.(13)	<b>BTL 4</b>	Analyze

### PART C

1.	Compose the various features of industrial Ethernet and comment on its superiority over standard Ethernet.(15)	<b>BTL 6</b>	Create
2.	Assess the various topology used in thick and thin Ethernet (15)	<b>BTL 5</b>	Evaluate
3.	Evaluate the various types of Connectors used in industrial Ethernet.(15)	<b>BTL 5</b>	Evaluate
4.	Create the current ongoing issues of Wireless sensor network.(15)	<b>BTL 6</b>	Create