SRM VALLIAMMAI ENGINEERING COLLEGE

(An Autonomous Institution) SRM Nagar, Kattankulathur– 603203.

DEPARTMENT OF MECHANICAL ENGINEERING

QUESTION BANK



VII SEMESTER 1909708 ALTERNATIVE FUELS & EMISSION CONTROL FOR AUTOMOBILE

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SRM VALLIAMMAI ENGINEERING COLLEGE (An Autonomous Institution)



DEPARTMENT OF MECHANICAL ENGINEERING

1909708 ALTERNATIVE FUELS & EMISSION CONTROL FOR AUTOMOBILE

UNIT I - EMISSIONS FROM SI ENGINES AND THEIR CONTROL

Introduction to SI Engine Combustion, Pollutants – sources – formation (CO, HC, NOx and lead) – Effect of design and operating variables on emission formation, Effects of pollution on environment, human – Regulated & Unregulated emissions - Emission Standards - controlling of emission formation in engines, thermal reactors, catalytic converters, charcoal canister control for evaporative emission, positive crankcase ventilation system, nanoparticles - Introduction to noise pollution.

PART - A (2 Marks)

Q.No.	Questions	BT Level	Competence
1.	Why the engine emissions to be controlled?	BT-3	Applying
2.	Name four major parts that form as exhaust system in an automobile system.	BT-1	Remembering
3.	Mention the methods controlling smoke from diesel engine?	BT-2	Understanding
4.	What is known as smog in an automobile?	BT-1	Remembering
5.	What are the methods to clean the exhaust gas?	BT-2	Understanding
6.	What is the function of the catalytic converter?	BT-1	Remembering
7.	What is a catalytic converter?	BT-3	Applying
8.	What is catalyst?	BT-1	Remembering
9.	What are the basic requirements of a catalytic converter?	BT-2	Understanding
10.	What happens in a catalytic converter?	BT-1	Remembering
11.	How engine emissions are classified?	BT-3	Applying
12.	What is known as 'EURO NORMS'?	BT-2	Understanding

13.	What is known as 'BS NORMS'?	BT-2	Understanding
14.	What are the sources of air pollution by petrol engine?	BT-1	Remembering
15.	At what air-fuel ratio does the three way catalytic converter operate at maximum efficiency? How is this	BT-3	Applying
16.	ratio achieved precisely? Write the function of thermal reactor?	BT-1	Remembering
17.	Write short note about charcoal canister control for evaporative emission?	BT-3	Applying
18.	Write the main pollutants emitted by petrol engine.	BT-1	Remembering
19.	Write short notes about particulate matter.	BT-3	Applying
20.	Write short notes about Aldehydes.	BT-3	Applying
21.	List out the sources of pollutants from SI engine.	BT-1	Remembering
22.	List out the two main sources of evaporative emissions.	BT-1	Remembering
23.	Write the effect of vehicular emission on environment?	BT-2	Understanding
24.	How the nanoparticles controlling of emission formation in SI engines.	BT-3	Applying
25.	What is noise pollution?	BT-1	Remembering

Q.No.	Questions	Marks	BT Level	Competence
1.	Draw a neat sketch and explain about the	13	BT-5	Evaluating
	source of pollutants from SI engine.			
2.	Draw a neat sketch and explain about the	13	BT-5	Evaluating
	emissions as a function of equivalence ratio			
	for a SI engine.			
3.	How HC emissions are formed? and Explain	13	BT-6	Creating
	the sources of Hydro carbons.			

4.	(i) How CO emissions are formed?	8	BT-4	Analyzing
	(ii) How NOx emissions are formed?	5	BT-4	Analyzing
5.	Explain the major causes of NOx emissions.	13	BT-4	Analyzing
6.	Explain the effect of SI engine design and	13	BT-5	Evaluating
	operating variables on emissions.			
7.	Explain about the effects of automobile	13	BT-4	Analyzing
	emission pollution on environment &			
	human.			
8.	Write in detail about the history of Indian	13	BT-4	Analyzing
	emission regulations.	ъ.		
9.	Write in detail about the emission	13	BT-5	Evaluating
	regulations and fuel economy regulations		C.	
	for passenger cars and heavy-duty vehicles.		5	
10.	Write in detail about the Indian Bharat stage	13	BT-4	Analyzing
	VI emission stan <mark>dards.</mark>			
11.	What are the modifications needed in the	13	BT-6	Creating
	engine design and operating parameters.			
12.	Four stroke IC engine is economical and	13	BT-6	Creating
	less pollutant th <mark>an two</mark> stroke IC engine –			
	Justify.			
13.	Explain the process of controlling emission	13	BT-6	Creating
	formation in SI engines through catalytic			
	converters with a neat sketch.			
14.	Explain the process of controlling emission	13	BT-4	Analyzing
	formation in SI engines through thermal			
	reactors with a neat sketch.			
15.	Explain the process of controlling emission	13	BT-5	Evaluating
	formation in SI engines through charcoal			
	canister control for evaporative emission			
4.5	with a neat sketch.	12	D.T. (
16.	Explain the process of controlling emission	13	BT-6	Creating
	formation in SI engines through positive			

	crankcase ventilation system with a neat			
	sketch.			
17.	Explain the process of controlling emission	13	BT-6	Creating
	formation in SI engines through			
	nanoparticles.			
18.	Explain the noise pollution and write its	13	BT-5	Evaluating
	effect on the human being.			

PART - C (15 Marks)

Q. No.	Questions	Marks	BT Level	Competence
1.	Write the critical factors & engine variables	15	BT-5	Evaluating
	in HC emission mechanisms.			
2.	Explain about various methods for SI	15	BT-4	Analyzing
	emission control.			
3.	With a neat sket <mark>ch explain about the Exhaust</mark>	15	BT-6	Creating
	Gas Recirculation (EGR)			E
4.	Explain the effect of engine emission on	15	BT-4	Analyzing
	human health.			П
5.	Explain how three main exhaust pollutant	15	BT-5	Evaluating
	products (CO, HC and NOx) vary from			
	different air-fuel ratios operating on either			
	side of the stoichiometric ratio for a very rich			
	mixture (11:1) to a very lean mixture (18:1).			

UNIT-II EMISSIONS FROM CI ENGINES AND THEIR CONTROL

Introduction to CI Engine Combustion, Emission formation in CI Engines (HC, CO, NOx, aldehydes, smoke and particulates) - Physical and Chemical delay - Effects of design and operating variables on emission formation – Control techniques, Fumigation, EGR, HCCI,RCCI, NOx, SCR, diesel oxidation catalytic converter, DPF, NOx versus particulates trade off, Secondary air injection, thermal reactor, Cetane number effect, NOx Adsorber, Laser Assisted Combustion.

PART - A (2 Marks)

Q.No.	Questions	BT Level	Competence
1.	Write short notes about the combustion process in	BT-2	Understanding
	compression ignition engines.	G	
2.	List out the stages of combustion in CI engines.	BT-1	Remembering
3.	Write the factors affecting the delay period.	BT-3	Applying
4.	What are the major causes and problems of exhaust	BT-3	Applying
	emissions to the surroundings.		G
5.	What are the emissions that comes out of engine exhaust?	BT-2	Understanding
6.	What are the sources of non-exhaust emissions in an automobile.	BT-3	Applying
7.	How aldehyde and odour emissions are generated in a diesel engine?	BT-1	Remembering
8.	Draw the effect of rate of injection on smoke formation in diesel engines?	BT-2	Understanding
9.	What is the effect of fuel delivered per cycle on emissions from CI engines?	BT-3	Applying
10.	What is physical delay in CI engine?	BT-1	Remembering
11.	What is chemical delay in CI engine?	BT-1	Remembering
12.	What are the factors which affects the NOx formation in CI engines?	BT-3	Applying
13.	What does the white smoke indicates?	BT-2	Understanding

14.	What are the sources of evaporative emissions	s?	BT-1	Remembering
15.	Write about the different mechanism of formation.	of NOx	BT-2	Understanding
16.	What are the reasons for the formation of oxides in an IC engine?	nitrogen	BT-3	Applying
17.	What are the draw backs of three way catalys	t?	BT-2	Understanding
18.	What is meant by photo chemical smog?		BT-3	Applying
19.	What is the limitation of EGR?		BT-3	Applying
20.	What is HCCI?	RIA	BT-1	Remembering
21.	Write the purpose and function of NOx adsort	ber?	BT-3	Applying
22.	What is DPF? and write the purpose of DPF?		BT-1	Remembering
23.	What is the expansion of RCCI? Where it is		BT-3	Applying
	developed?		١ ١	m
24.	What is SCR? And write its purpose?		BT-2	Understanding
25.	What is the effect of laser assisted combustion	1?	BT-3	Applying
	PART - B (13 Mar	ks)		
Q.No.	Questions	Marks	BT Level	Competence
1.	Draw a neat sketch and explain about the	13	BT-6	Creating
	source of pollutants from CI engine.			
2.	Draw a neat sketch and explain about the	13	BT-5	Evaluating
	emissions as a function of equivalence ratio			
	for a CI engine.			
3.	What is the difference between physical	13	BT-4	Analyzing
	delay and chemical delay? State the factors			
	on which delay period depends.			
4.	Explain the effects of CI engine design and	13	BT-4	Analyzing
	operating variables on emissions.			

Where it is used? How it is carried out? Discuss its effects? 6. What is EGR? And explain how it reduces the NOx emissions. 7. Explain the process of controlling techniques in CI engines through HCCI with a neat sketch. 8. Explain the process of controlling techniques in CI engines through RCCI with a neat sketch.	ating
6. What is EGR? And explain how it reduces the NOx emissions. 7. Explain the process of controlling techniques in CI engines through HCCI with a neat sketch. 8. Explain the process of controlling techniques in CI engines through RCCI with a neat in CI engine engi	ating
the NOx emissions. 7. Explain the process of controlling techniques in CI engines through HCCI with a neat sketch. 8. Explain the process of controlling techniques in CI engines through RCCI with a neat	ating
7. Explain the process of controlling techniques in CI engines through HCCI with a neat sketch. 8. Explain the process of controlling techniques in CI engines through RCCI with a neat	Ç
in CI engines through HCCI with a neat sketch. 8. Explain the process of controlling techniques in CI engines through RCCI with a neat	Ç
sketch. 8. Explain the process of controlling techniques in CI engines through RCCI with a neat BT-5 Evalu	ating
8. Explain the process of controlling techniques in CI engines through RCCI with a neat Evalu	ating
in CI engines through RCCI with a neat	ating
sketch.	
9. What is a thermal reactor? How does it help 13 BT-6 Creati	ng
to reduce emissions from engines.	
10. What are catalytic converters? How do they BT-4 Analy	zing
help in reducing HC, CO and NOx	
emissions?	
11. Explain the process of controlling techniques 13 BT-6 Creati	ng
in CI engines through DPF with a neat	
sketch.	
12. Write the effects of cetane number on 13 BT-5 Evalu	ating
ignition delay and exhaust emission.	
13. Write the differences in PM emissions based 13 BT-5 Evalu	ating
on their nature and size.	
14. Explain the precombustion factors 13 BT-6 Creati	ng
influencing PM emissions while operating	
on alternative fuels.	
15. Write the role of oxygenated additives and 13 BT-5 Evalu	ating
alternate fuels in NOx-PM trade-off.	
16. Write the limitations and challenges in 13 BT-4 Analy	zing
simultaneous in simultaneous control of	
NOx-PM emissions.	

17.	Explain the process of controlling emission	13	BT-6	Creating
	formation in CI engines through NOx			
	adsorber.			
18.	Explain the process of laser assisted	13	BT-4	Analyzing
	combustion in CI engines.			

PART - C (15 Marks)

Q.No.	Questions	Marks	BT Level	Competence
1.	Explain the CI engine design and the norms	15	BT-4	Analyzing
	on diesel particulates and NOx emissions.	R.		
2.	Write the regulatory development in diesel	15	BT-6	Creating
	engine emissions and control for heavy duty		3	
	vehicles and light duty vehicles.		Ç	
3.	What is secondary air injection? Explain how	15	BT-4	Analyzing
	pumping fresh air into the exhaust system		\	-
	can help manufacturers tackle unwanted			<u>``</u>
	emissions.			3
4.	Explain the role of precombustion and post	15	BT-5	Evaluating
	combustion engine parameters and			
	oxygenated fuels on NOx control.			
5.	Explain the trade-off relationship between	15	BT-5	Evaluating
	NOx and Particulate Matter emissions in IC			
	engines.			

UNIT III- EMISSION MEASUREMENT AND TEST PROCEDURES

Principle of operation of emission measuring instruments used in SI and CI engines, Non Dispersive Infra-Red, Flame Ionization Detector, Chemiluminescent analyzer, Liquid and Gas Chromatography, Spot sampling and continuous indication type smoke meters (Bosch,AVL and Hartridge smoke meters), Emission norms - EPA, CARB, Euro and Bharat norms, Emission Test Procedures - FTP, Steady State, Constant volume sampling (CVS 1 & 3), Chassis dyno - seven mode and thirteen mode cycles for emission sampling, Dilution tunnel, Sealed Housing for 193 Evaporative Determination (SHED) test, Sound level meters.

	PART - A (2 Marks)				
Q. No.	Questions	BT Level	Competence		
1.	What is meant by evaporative emission control? Give	BT-1	Remembering		
	an example for it?	S			
2.	What are the fuel modifications can reduce the	BT-2	Understanding		
	emission from SI engines?	`	-		
3.	Write the catalytic oxidation and reduction reactions	BT-3	Applying		
	to convert the emissions in the exhaust?		G		
4.	Define EGR ratio?	BT-1	Remembering		
5.	What are the draw backs of three way catalyst?	BT-2	Understanding		
6.	What is meant by photochemical smog?	BT-2	Understanding		
7.	What is the limitation of EGR?	BT-2	Understanding		
8.	Why unleaded gasoline is used in vehicle fitted with	BT-3	Applying		
	catalytic converters?				
9.	In what way HC emission can be controlled in two	BT-3	Applying		
	stroke engine?				
10.	What are the main pollutants of diesel engine?	BT-2	Understanding		
11.	What are the sources of pollutants from SI engine?	BT-1	Remembering		
12.	What are the methods to control the SI engine	BT-2	Understanding		

emissions?

13.	How does combustion chamber design affect	BT-3	Applying
	pollution from diesel engine?		
14.	Define the Bharath stage-II norms of emission	BT-1	Remembering
	standards?		
15.	What is the principle of gas chromatograph used for	BT-3	Applying
	emission measurement?		
16.	Draw the Japanese driving cycle used in emission	BT-1	Remembering
	testing?		
17.	What is meant by FTP? When it is formed? What for	BT-2	Understanding
	it is?		
18.	Which instrument is used for the measurement of	BT-2	Understanding
	nitric oxide emission?	, C	
19.	What is meant by a dilution tunnel? What for it is	BT-1	Remembering
19.	, , , , , , , , , , , , , , , , , , ,		S
19.	used?	, ,	
20.		BT-3	Applying
	used?	BT-3	
20.	used? Sketch the Indian driving cycle? What is the principle of Hatridge smoke meter?		Applying
20.	used? Sketch the Indian driving cycle?	BT-3	
20.	used? Sketch the Indian driving cycle? What is the principle of Hatridge smoke meter?		Applying
20. 21. 22.	used? Sketch the Indian driving cycle? What is the principle of Hatridge smoke meter? What is the need of driving cycle? What is Bharath stage VI?	BT-3	Applying Applying Remembering
20. 21. 22. 23.	used? Sketch the Indian driving cycle? What is the principle of Hatridge smoke meter? What is the need of driving cycle? What is Bharath stage VI? What is the principle behind light extinction method	BT-3	Applying Applying
20. 21. 22. 23.	used? Sketch the Indian driving cycle? What is the principle of Hatridge smoke meter? What is the need of driving cycle? What is Bharath stage VI? What is the principle behind light extinction method for measuring smoke?	BT-3	Applying Applying Remembering Understanding
20. 21. 22. 23. 24.	used? Sketch the Indian driving cycle? What is the principle of Hatridge smoke meter? What is the need of driving cycle? What is Bharath stage VI? What is the principle behind light extinction method	BT-3 BT-1 BT-2	Applying Applying Remembering

Q.No.	Questions	Marks	BT Level	Competence
1.	What is meant by fumigation? What for it	13	BT-5	Evaluating
	is? Where it is used? How it is carried out?			
	Discuss its effects?			
2.	Explain how the crankcase emissions are	13	BT-5	Evaluating
	controlled in the newly developed vehicles?			

	Also discuss about the above control			
	system configurations?			
3.	Explain the principle, construction and	13	BT-4	Analyzing
	efficiency of 3-way catalytic converter for			
	an SI engine?			
4.	What is meant by secondary injection?	13	BT-5	Evaluating
	How it is carried out? How it is controlling			
	the emissions in a diesel engine? Discuss in			
	detail.			
5.	Discuss the engine design modifications	13	BT-6	Creating
	required for the control of unburned	-12/		
	hydrocarbon emission?			
6.	Describe the three way catalytic converter	13	BT-4	Analyzing
	with a neat sketch? What are its limitations?			
7.	Explain about the secondary air injection in	13	BT-6	Creating
	detail with a neat sketch?			im
8.	Describe the exhaust gas recirculation	13	BT-6	Creating
	system to control the oxides of nitrogen in			m
	the exhaust gas?			
9.	Explain the various types of smoke from	13	BT-4	Analyzing
	diesel engines.			
10.	Discuss the principle, construction and	13	BT-6	Creating
	working of light extinction type smoke			
	meter. Also indicate its scale and			
	versatility?			
11.	Which instrument is dedicated used for	13	BT-5	Evaluating
	nitric oxide measurement? Explain its			
	working and limitations?			
12.	Explain the FTP tests. Also explain the	13	BT-4	Analyzing
	Bharath stage IV and Euro norms of			
	emissions standards?			
13.	Which instrument is used for the	13	BT-4	Analyzing
	measurement of CO, CO2? Give its			

	principle of operation, construction and working?			
14.	Explain the working principle of flame ionization detector to measure the concentration of UHBC in the engine exhaust gas.	13	BT-4	Analyzing
15.	Explain the driving cycle for emission test procedure and also explain the constant volume sampling – 3 method.	13	BT-5	Evaluating
16.	Give a layout and explain the construction and working of flame ionization detector.	13	BT-6	Creating
17.	Explain the construction and working of non-dispersive infra-red analyser.	13	BT-6	Creating
18.	i) Write short notes about chassis dynoseven mode and thirteen mode cycles for emission sampling.	10	BT-5	Evaluating
	ii) Write short notes about sound level meters?	3	BT-5	Evaluating

PART - C (15 Marks)

Q.No.	Questions	Marks	BT Level	Competence
1.	With an aid of neat sketch explain about the	15	BT-6	Creating
	working process of Liquid-Gas			
	chromatography.			
2.	Give a layout of Chemiluminescent	15	BT-5	Evaluating
	analyzer and explain the working process in			
	detail.			
3.	Explain the Bharat stage emission	15	BT-4	Analyzing
	standards and also explain the recently			
	flowed BS-VI norms and how it is different			
	from BS-IV.			

4.	Give a layout and explain the process of	15	BT-4	Analyzing
	exhaust gas sampling and conditioning			
	through dilution tunnel.			
5.	Explain the sealed housing evaporative	15	BT-6	Creating
	determination (SHED) test.			



UNIT IV - ALCOHOL FUELS AND GASEOUS FUELS

Properties of alcohols, alcohol - gasoline blends, flexible fuel vehicle, methanol reformed gas engine, dual fuel system, spark assisted diesel engine, surface ignition engine, ignition accelerators, oxygenated additives, Engine modifications, Performance, Combustion and Emission characteristics in SI and CI engines. Properties of hydrogen, production and storage methods, safety precautions, biogas production and its properties, CO2 and H2S scrubbing in Biogas, Properties of LPG and CNG, use, Performance, Combustion and Emission characteristics of H2, LPG, CNG and biogas in SI and CI engines.

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Q.No.	Questions	BT Level	Competence
1.	What is meant by gasohol?	BT-1	Remembering
2.	What is meant by volatility of fuel? Draw the distillation curves for gasoline and alcohols.	BT-2	Understanding
3.	What are the disadvantages of using alcohols in IC engines?	BT-2	Understanding
4.	How does the latent heat of vaporization of ethanol affect the engine performance?	BT-2	Understanding
5.	What is the chief problem with alcohol – gasoline blends?	BT-3	Applying
6.	List out the raw materials for manufacture of alcohol fuels.	BT-1	Remembering
7.	Enumerate the desirable properties of alcohol as engine fuel.	BT-3	Applying
8.	What are the processes used to manufacturing of methanol?	BT-2	Understanding
9.	What are the processes used to manufacturing of ethanol?	BT-2	Understanding
10.	How the methanol manufactured from sugarcane?	BT-1	Remembering
11.	Compare Ethanol and Methanol.	BT-2	Understanding
12.	How anhydrous alcohol is prepared?	BT-2	Understanding

13.	How do you store gaseous fuels for IC engines?	BT-2	Understanding
14.	What are the safety measures to be considered while	BT-3	Applying
	using gaseous fuels in IC engines?		
15.	What are the advantages of LNG fuel?	BT-3	Applying
16.	What are the properties of CNG fuel?	BT-3	Applying
17.	What are the advantages of CNG fuel?	BT-3	Applying
18.	What type of fuel delivery systems are used for	BT-2	Understanding
	hydrogen in SI engines?		
19.	What are the emission benefits of using hydrogen?	BT-2	Understanding
20.	Why is hydrogen referred to as a "freedom fuel"?	BT-2	Understanding
21.	Enumerate some applications of natural gas.	BT-1	Remembering
22.	Explain the on-board production of hydrogen.	BT-1	Remembering
23.	What are the methods of hydrogen production?	BT-1	Remembering
24.	Explain about storage and handling of hydrogen as engine fuel.	BT-2	Understanding
25.	Compare the fuel properties of CNG and LPG as engine fuel.	BT-3	Applying

Q.No.	Questions	Marks	BT Level	Competence
1.	Discuss in detail about different methods of	13	BT-6	Creating
	ethanol production with schematic diagrams.			
2.	Discuss about the usage of alcohols in IC	13	BT-4	Analyzing
	engines specific to their performance and			
	emission parameters.			
3.	Discuss the performance and emission	13	BT-5	Evaluating
	characteristics of methanol gasoline blend in			
	SI engines.			

4.	List out the modifications required to u	ise 13	BT-6	Creating
	methanol in SI engine.			
5.	Explain the emission characteristics of	an 13	BT-4	Analyzing
	engine fuelled with DI-Methyl ether.			
6.	Explain the performance and emissi	on 13	BT-5	Evaluating
	characteristic of engine running on CNG.			
7.	Explain the performance and emissi	on 13	BT-4	Analyzing
	characteristic of engine running on LPG.			
8.	i) Describe the need for alternative fue	els. 7	BT-6	Creating
	ii) Describe the production of ethanol.	6	BT-6	Creating
9.	Explain the performance of alcohol for	iel 13	BT-5	Evaluating
	compare with petrol fuel.		G	
10.	Explain with a neat sketch the working	of 13	BT-4	Analyzing
	hydrogen operated diesel engine.		9	
11.	Discuss the performance and emissi	on 13	BT-5	Evaluating
	characteristics of hydrogen in CI engines.			TT
12.	Discuss the performance and emissi	on 13	BT-6	Creating
	characteristics of hydrogen in GI engines.			m
13.	i) Describe some important properties	of 5	BT-5	Evaluating
	CNG.			
	ii) What are the advantages a	nd 8	BT-5	Evaluating
	limitations of CNG?			
14.	Explain in detail about emission a	nd 13	BT-4	Analyzing
	combustion characteristics hydrogen fuel.			
15.	Explain the method of producing bio-g	gas 13	BT-5	Evaluating
	from cow dung. And explain	the		
	performance and emission characteristics	in		
	CI engines.			
16.	Explain the products of hydrogen gas and	its 13	BT-6	Creating
	performance and safety aspect.			
17.	Define CNG and explain the worki	ng 13	BT-4	Analyzing
	process of a CNG engine with a neat sketch	_		
<u> </u>				

18.	Explain how an LPG engine works and what	13	BT-6	Creating
	are all the safety precautions to be taken.			
	PART - C (15 Mar	ks)		
Q.No.	Questions	Marks	BT Level	Competence
1.	Explain the working principle of dual-fuel	15	BT-6	Creating
	engine and List out the factors affecting			
	combustion in dual-fuel engine and write the			
	advantages of dual-fuel engines.			
2.	Write the comparison of petrol fuel and	15	BT-5	Evaluating
	Liquified Petroleum Gas (LPG) fuel and	14/1	/_	
	write the future scenario for LPG vehicles.		G	
3.	Justify – Hydrogen is another alternate fuel	15	BT-4	Analyzing
	tried for IC engine.			p.
4.	Explain the following in detail about	15	BT-6	Creating
	compressed natural gas storage and			111
	dispensing.			G
	Storage			m
	Piping			
	• Dispensers			
	Control systems			
	Leak detection system			
	• Fire suppression system			
5.	Write the performance, combustion and	15	BT-5	Evaluating
٥.	emission characteristics of Biogas-diesel	13	D1-3	Dvalaatilig
	blends in CI engine.			

UNIT V - VEGETABLE OILS

Various vegetable oils for diesel engines, structure and properties, Problems in using vegetable oils in diesel engines, Methods to improve the engine performance using vegetable oils - Preheating, Transesterification, Emulsification, Blending with good secondary fuels, Production technologies for biofuels for internal combustion engines - pyrolysis, gasification, liquefaction - Semi-adiabatic engine, surface ignition engine, ignition accelerators, dual fuelling with gaseous and liquid fuels, Performance in engines - Performance, Emission and Combustion characteristics in diesel engines. Role of Nanofluids, additives and cetane improvers for performance improvement of vegetable oils as fuel.

PART - A (2 Marks)

Q.No.	Questions	BT Level	Competence
1.	Describe some important properties of straight vegetable oil (SVO)	BT-2	Understanding
2.	Name any four seeds from which oils can be obtained for the usage as fuel in IC engines.	BT-1	Remembering
3.	Explain unfavourable properties of vegetable oil.	BT-3	Applying
4.	What is esterification of vegetable oils?	BT-1	Remembering
5.	Write short note on degumming of SVO.	BT-3	Applying
6.	Mention various vegetable oils used for IC engines.	BT-1	Remembering
7.	What are the merits of using vegetable oils as fuels in CI engines?	BT-2	Understanding
8.	Name any four non-edible vegetable oils for use of IC engine fuel.	BT-1	Remembering
9.	List out the disadvantages of vegetable oil to run vehicle.	BT-1	Remembering
10.	List out the benefits of vegetable oil to run vehicle.	BT-1	Remembering
11.	What are the benefits of gasification?	BT-2	Understanding
12.	What are the benefits of liquefication?	BT-2	Understanding
13.	List out the basic properties of vegetable oils.	BT-1	Remembering
14.	Write the reasons for direct use of vegetable oils in diesel engines.	BT-3	Applying

15.	What is semi-adiabatic engine?	BT-3	Applying
16.	What are ignition accelerators?	BT-1	Remembering
17.	What are the production technologies used for biofuel production?	BT-3	Applying
18.	What are the properties of vegetable oil used as fuel for IC engine?	BT-2	Understanding
19.	What are secondary fuels?	BT-3	Applying
20.	List out some gaseous fuel?	BT-1	Remembering
21.	What is dual fuel engine?	BT-2	Understanding
22.	What are ignition accelerators?	BT-3	Applying
23.	List out the role of nanofluids for performance improvement of vegetable oil as a fuel.	BT-1	Remembering
24.	Write short notes about nano additives.	BT-3	Applying
25.	What is meant by cetane improver?	BT-3	Applying

Q.No.		Questions	Marks	BT Level	Competence
1.	i)	Compare the Jetropha oil for the suitability in CI	6	BT-5	Evaluating
		engines.			
	ii)	Explain the performance and emission	7	BT-5	Evaluating
		characteristics of Jetropha oil in the DI diesel engine.			
2.	Exp	lain about the production of vegetable oils from	13	BT-4	Analyzing
	vari	ous vegetables.			
3.	Disc	cuss about the performance and emission	13	BT-5	Evaluating
	char	racteristics of different blends of bio-diesel in detail			
	with	the help of neat sketch.			
4.	Des	cribe the following.	13	BT-5	Evaluating
	((i) Biodiesel feedstock selection			
		(ii) Raw material for biodiesel production			

5.	With the help of neat sketch explain about the process	13	BT-5	Evaluating
	involved in transesterification process in detail.			
6.	Explain the following process	13	BT-4	Analyzing
	• Preheating			
	• Transesterification			
	• Emulsification			
	• Blending			
7.	Discuss about the performance and emission	13	BT-5	Evaluating
	characteristics of different blends of biodiesel with the			
	help neat sketch.			
8.	Explain the process of recovery of vegetable oils from	13	BT-4	Analyzing
	plants.			
9.	Write the physical and chemical properties of vegetable	13	BT-5	Evaluating
	oils.			
10.	List out and explain about the techniques available for	13	BT-4	Analyzing
	reduction of viscosity of vegetables.		77	
11.	Discuss the characteristics of vegetable oil and biodiesel	13	BT-5	Evaluating
	and compare with the diesel fuel.		Н	
12.	List out the classification of pyrolysis and explain it	13	BT-5	Evaluating
	briefly.			
13.	Write the process of coal gasification and liquefaction.	13	BT-4	Analyzing
14.	Explain the performance of semi adiabatic diesel engine	13	BT-5	Evaluating
	with super charged air using vegetable oils.			
15.	What is dual-fuel engine and how does it work?	13	BT-5	Evaluating
16.	Justify – Dual fuel engines reduce the environmental	13	BT-5	Evaluating
	impact of oil and gas operation.			
17.	Write the process of preparation of vegetable oil-based	13	BT-4	Analyzing
	nanofluid.			
18.	Write the role of nano particles on biofuel production and	13	BT-5	Evaluating
	as an additive ternary blend fuelled diesel engine.			

	PART - C (15 Marks)				
Q.No.	Questions	Marks	BT Level	Competence	
1.	Explain in detail about the vegetable oil production,	15	BT-5	Evaluating	
	vehicle emission and performance characteristics.				
2.	Explain the following in detail about vegetable oil storage	15	BT-6	Creating	
	and dispensing.				
	• Storage				
	• Piping				
	• Dispensers				
	DispensersControl systemsLeak detection system				
	Leak detection system				
	Fire suppression system	C			
3.	Explain in detail about new engine fuels from vegetable	15	BT-5	Evaluating	
	oils.		100		
4.	Explain in detail about the use of vegetable oils as diesel	15	BT-4	Analyzing	
	fuel.		G		
5.	Explain the role of additives and cetane improvers for	15	BT-4	Analyzing	
	performance improvement of vegetable oils as fuel.				
